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## T.C. 1800-3 Dry Drawing Compound

### DESCRIPTION

T.C. 1800-3 is a water-soluble powder applied to metal from a solution to form a dry film drawing compound. This material combines the advantages of the polymer-type coating and the old borax-soap-type dry drawing compounds.

The adhesion, rust protection, and moisture resistance of T.C. 1800-3 is far superior to the standard borax soap products. In addition, this material has the ability to make multiple and deep draws not found in the polymer-type products. As high humidity does not have the adverse effect encountered with common borax soap compounds, softening of the film (gumming) and metal corrosion with T.C. 1800-3 are negligible. Die build-up, peeling, powdering and sticking are virtually eliminated. T.C. 1800-3 was specifically formulated to obtain the high-speed application necessary for economical operation in today's industry.

T.C. 1800-3 has the advantage over polymer-type products of being removed from coated stock, equipment and work areas with hot water. ***Disposal is both safe and simple.***

When application is uniform, T.C. 1800-3 leaves no lubricant marks in drawn steel parts.